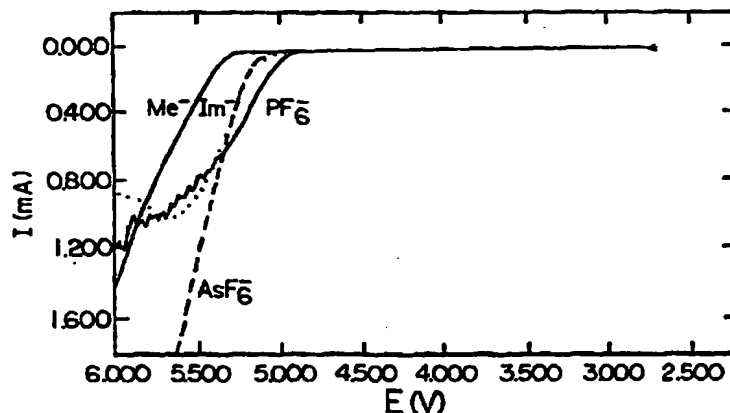


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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<b>(21) International Application Number:</b> PCT/US96/11097 <b>(22) International Filing Date:</b> 28 June 1996 (28.06.96)  <b>(30) Priority Data:</b> 08/497,310 30 June 1995 (30.06.95) US  <b>(71) Applicant:</b> COVALENT ASSOCIATES, INC. [US/US]; Ten State Street, Woburn, MA 01801 (US).  <b>(72) Inventors:</b> KOCH, Victor, R.; 4 Minebrook Road, Lincoln, MA 01773 (US). NANJUNDIAH, Chenniah; 106 Marianna Street, Lynn, MA 01902 (US). CARLIN, Richard, T.; 18 Antrim Street, Nashua, NH 03063 (US).  <b>(74) Agents:</b> GAGNEBIN, Charles, L., III et al.; Weingarten, Schurgin, Gagnebin & Hayes, Ten Post Office Square, Boston, MA 02109 (US).		<b>(81) Designated States:</b> European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report.</i>

**(54) Title:** HYDROPHOBIC IONIC LIQUIDS**(57) Abstract**

Ionic liquids having improved properties for application in non-aqueous batteries, electrochemical capacitors, electroplating, catalysis and chemical separations are disclosed. Exemplary compounds have one of formulas (1, 2, 3, 4, 5, 6, 7, 8, 9) wherein R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, and R<sub>6</sub> are either H; F; separate alkyl groups of from 1 to 4 carbon atoms, respectively, or joined together to constitute a unitary alkylene radical of from 2 to 4 carbon atoms forming a ring structure converging on N; or separate phenyl groups; and wherein the alkyl groups, alkylene radicals or phenyl groups may be substituted with electron withdrawing groups, preferably F-, Cl-, CF<sub>3</sub>-, SF<sub>3</sub>-, CF<sub>3</sub>S-, (CF<sub>3</sub>)<sub>2</sub>CHS- or (CF<sub>3</sub>)<sub>3</sub>CS-; and X<sup>-</sup> is a non-Lewis acid-containing polyatomic anion having a van der Waals volume exceeding 100 Å<sup>3</sup>. These compounds possess a wide liquidus range, manifest high thermochemical and electrochemical stability, and are hydrophobic in nature. When the cation and/or the anion is fluorinated, hydrophobic ionic liquids have certain special properties including resistance to extremes of temperature and pressure, resistance to corrosive acids and bases, and inertness to organic solvents and oxidizing agents, making them particularly useful as superior hydraulic fluids and inert liquid diluents for highly reactive chemicals.

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## HYDROPHOBIC IONIC LIQUIDS

### RELATED APPLICATION

5           This application is a continuation-in-part of U.S. Patent Application Serial No. 08/497,310, filed June 30, 1995, the whole of which is hereby incorporated by reference herein.

### FIELD OF THE INVENTION

10           This invention relates to solvent-free ionic liquids, useful as non-aqueous electrolytes, particularly in non-aqueous batteries, electrochemical capacitors, electroplating, catalysis and chemical separations.

### BACKGROUND OF THE INVENTION

15           Solvent-free ionic liquids or "room temperature molten salts" were first disclosed by Hurley and Wier in a series of U.S. Patents (2,446,331; 2,446,339; 2,446,350). These room temperature melts, comprised of  $AlCl_3$  and a variety of *n*-alkylpyridinium halides, afforded a conducting bath for aluminum electroplating. However, a disadvantage of these first molten salts, and a serious problem with any  
20           solvent-free ionic liquid containing a strong Lewis acid such as  $AlCl_3$ , is the liberation of toxic gas when exposed to moisture. Additionally, the highly reactive nature of Lewis acids used to form room temperature melts limits the kinds of organic and inorganic compounds which are stable in these media.

25           Over the past 15 years, work in room temperature melts has been dominated by the use of varying proportions of  $AlCl_3$  and 1-ethyl-3-methylimidazolium (EMI) chloride as discussed in separate review articles by Wilkes and Osteryoung (Osteryoung, Robert A., (p.329) and Wilkes, John S., (p.217) in Molten Salt Chemistry, G. Mamantov and R. Marassi, eds., D. Reidel Publishing, Dordrecht, Holland, 1987) and in Japanese patent Nos. 0574656 (Endo, 1993) and 0661095  
30           (Kakazu, 1994). However, these solvent-free ionic media suffer from the same problems encountered in the melts disclosed by Hurley and Wier.

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In 1992, Wilkes and Zaworotko disclosed two new room temperature solvent-free ionic liquids, EMI  $\text{BF}_4$  and EMI  $\text{O}_2\text{CCH}_3$  (J. Chem. Soc., Chem. Commun., 965, 1992). Although neither liquid contains a Lewis acid, and therefore, does not liberate toxic gas when exposed to moisture, both are hygroscopic. Additionally, as electrolytes in electrochemical cells, the  $\text{BF}_4^-$  and  $\text{CH}_3\text{CO}_2^-$  anions oxidize at potentials lower than those desirable for electrochemical generators.

Therefore, a need exists to improve solvent-free ionic liquids such that they exhibit wide electrochemical windows and are not hygroscopic. Such improved solvent-free ionic liquids are the subject of the present invention.

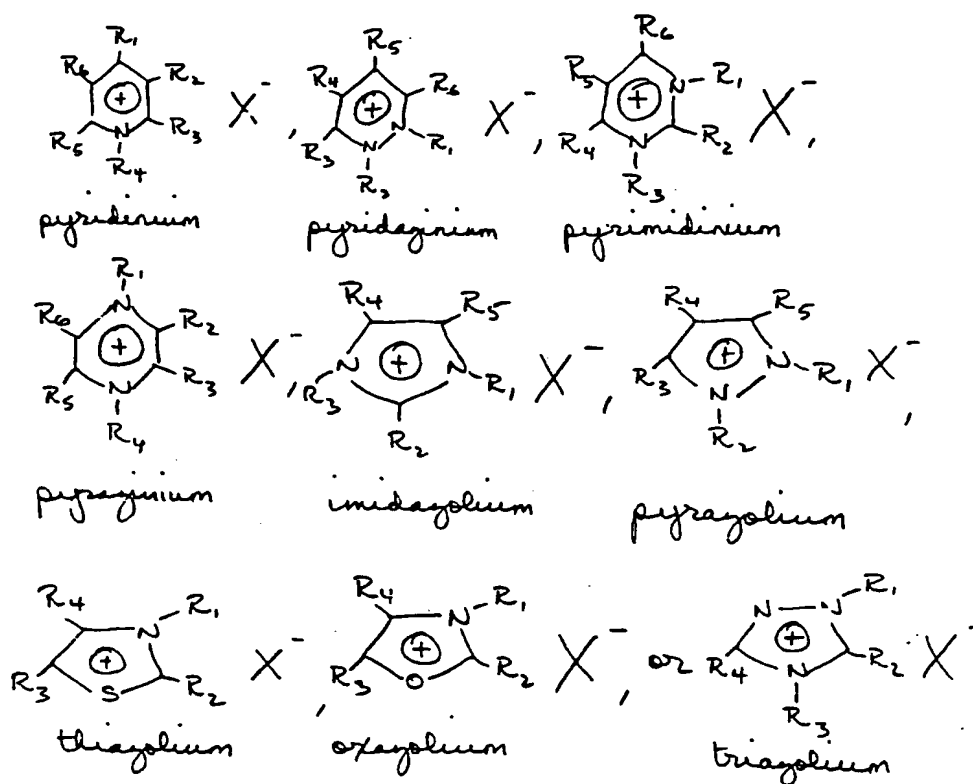
#### SUMMARY OF THE INVENTION

According to the present invention, hydrophobic ionic liquids are provided having improved properties for application in non-aqueous batteries, electrochemical capacitors, electroplating, catalysis and chemical separations. When fluorinated, the hydrophobic ionic liquids of the invention are also particularly useful as superior hydraulic fluids and inert liquid diluents for highly reactive chemicals.

The ionic liquids of the invention have a wide liquidus range and offer the advantages of high thermochemical and electrochemical stability. In addition, the ionic liquids of the invention are hydrophobic in nature, being poorly soluble in water. This finding is of great technological importance since the presence of water in, e.g., electrochemical generators can severely shorten the lifetime of the device. Similarly, the presence of water in certain electroplating baths results in a poor metal deposition. In addition, as taught by U.S. Patent 5,220,106, the use of water with a solvent-free ionic liquid (e.g., for petroleum separations) is highly desirable, but the presence of water diminishes extraction capacity because the ionic liquid dissolves into the water cosolvent.

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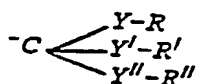
The hydrophobic, ionic liquids of the invention have one of the following formulas:



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wherein  $R_1, R_2, R_3, R_4, R_5$ , and  $R_6$  are either H; F; separate alkyl groups of from 1 to 4 carbon atoms, respectively, or joined together to constitute a unitary alkylene radical of from 2 to 4 carbon atoms forming a ring structure converging on N; or separate phenyl groups; and wherein the alkyl groups, alkylene radicals or phenyl groups may be substituted with electron withdrawing groups, preferably F-, Cl-,  $CF_3$ -,  $SF_5$ -,  $CF_3S$ -,  $(CF_3)_2CHS$ - or  $(CF_3)_3CS$ -; and  $X^-$  is a non-Lewis acid containing polyatomic anion having a van der Waals volume exceeding  $100 \text{ \AA}^3$ . Preferably, the van der Waals volume of the polyatomic anion  $X^-$  exceeds  $140 \text{ \AA}^3$ .

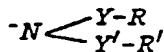
An exemplary anion in the hydrophobic ionic liquids of the invention is of the following form:



wherein each of the moieties Y, Y', and Y'', are  $-SO_2$ - or  $-CO$ -; the groups R and R' are separate halogenated alkyl groups of 1-4 carbon atoms, respectively or are joined together to constitute a unitary halogenated alkylene radical of from 2-4 carbon atoms linking Y and Y' and forming a ring structure which includes R, R', Y, Y', and the carbon atom to which Y and Y' are attached; and the group R'' is an alkyl or haloalkyl radical of 1-4 carbon atoms or a halogenated phenyl group.

In another exemplary anion, the  $-Y'-R'$  group in the formula above is replaced by Z, which is an electron-withdrawing substituent selected from the group consisting of  $-C(O)H$ ,  $-NO_2$ ,  $-CN$ ,  $-F$ , and perfluorinated alkyls and aryls containing no more than 8 carbons.

A further exemplary anion has the formula:



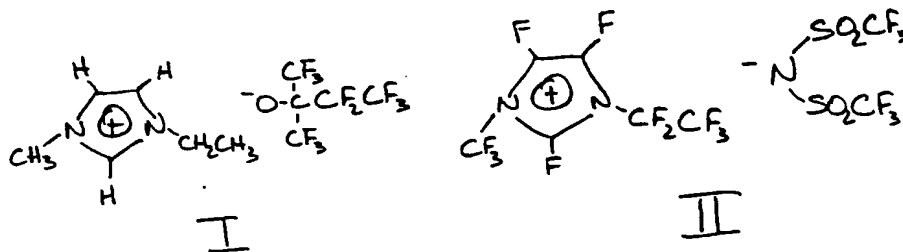
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wherein each of the moieties Y and Y' are  $-\text{SO}_2-$  or  $-\text{CO}-$ ; and the groups R and R' are separate halogenated alkyl groups of 1-4 carbon atoms.

In the exemplary anions described above, the moieties Y, Y', and Y'' are preferably  $-\text{SO}_2-$  moieties. The groups R, R', and R'' each preferably contains one or two carbon atoms, with one carbon atom being most preferred. These groups are preferably halogenated with fluorine or chlorine, the most preferred halogen being fluorine, and are preferably perhalogenated.

In other embodiments, the anion is a mono- or di-perfluorosulfonate, or the anion is any one of  $(\text{CF}_3)_2\text{PF}_4^-$ ,  $(\text{CF}_3)_3\text{PF}_3^-$ ,  $(\text{CF}_3)_4\text{PF}_2^-$ ,  $(\text{CF}_3)_5\text{PF}^-$ ,  $(\text{CF}_3)_6\text{P}^+$ ,  $\text{SF}_5\text{CF}_2\text{SO}_3^-$ ,  $\text{SF}_5\text{CHFCH}_2\text{SO}_3^-$ ,  $\text{CF}_3\text{CF}_2(\text{CF}_3)_2\text{CO}^-$ ,  $(\text{CF}_3\text{SO}_2)_2\text{CH}^-$ ,  $(\text{SF}_5)_3\text{C}^-$  or  $[\text{O}(\text{CF}_3)_2\text{C}_2(\text{CF}_3)_2\text{O}]_2\text{PO}^-$ .

Exemplary perfluorinated hydrophobic ionic liquids are: 1-ethyl-3-methylimidazolium perfluoro-1,1-dimethylpropyl alkoxide (EMI pfDMP, I) and perfluoro-1-ethyl-3-methylimidazolium imide (pfEMI Im, II).



Not being bound by any theory, it is believed that one of the causes of the desirable hydrophobic property of the ionic liquids of the invention is the large size of the cations and anions involved. For example, the anions  $(\text{CF}_3\text{SO}_2)_2\text{N}^-$ , bis-(trifluoromethylsulfonyl) imide or "Imide," and  $(\text{CF}_3\text{SO}_2)_3\text{C}^-$ , tris-(trifluoromethylsulfonyl) methide or "Methide," have van der Waals volumes of 143 and 206  $\text{\AA}^3$ , respectively, while the anion perfluoro-1,1-dimethylpropyl alkoxide has a van der Waals volume of 144  $\text{\AA}^3$ . For comparison, other anions commonly paired with EMI cations in prior art ionic liquids are  $\text{AlCl}_4^-$  (113  $\text{\AA}^3$ ),  $\text{CF}_3\text{SO}_3^-$  (80  $\text{\AA}^3$ ), and  $\text{BF}_4^-$ .

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(48 Å<sup>3</sup>), all of which are highly reactive with or highly soluble in water.

Exemplary imidazolium and pyridinium cations in the ionic liquids of the invention, 1-ethyl-3-methylimidazolium (EMI) and *n*-butylpyridinium (BP) have van der Waals volumes of 118 and 152 Å<sup>3</sup>, respectively. Additionally, the delocalization of the cation positive charge over the ring atoms results in a relatively low crystal lattice energy and a less reactive species. In the prior art, the imide and methide anions are commonly paired with metal cations (e.g., Li<sup>+</sup>, Na<sup>+</sup> or K<sup>+</sup>) or the ammonium ion, which have van der Waals volumes in the range of about 2 to about 18 Å<sup>3</sup>. Properties of the imidazolium and pyridinium cations along with those of the other nitrogen-based cations described herein are discussed in Wilkes et al., U.S. Air Force Report No. FJSRL-TR-82-0002, U.S. Air Force Academy, January, 1982.

Furthermore, the hydrophobic ionic liquids of the invention are defined as containing only non-Lewis acid anions. This requirement reduces the reactive nature of the ionic liquids of the invention and is believed to contribute to the desirable hydrophobic property of the disclosed compounds.

When the cation and/or the anion is fluorinated, the hydrophobic ionic liquids of the invention have certain additional special properties including resistance to extremes of temperature and pressure, resistance to corrosive acids and bases, and inertness to organic solvents and oxidizing agents. For example, pfEMI Im can be likened to "ionic liquid Teflon®," in analogy with the physical and chemical properties of Teflon®, a solid perfluorinated hydrocarbon, (see, e.g., R.D. Chambers in "Fluorine in Organic Chemistry," Wiley-Interscience, New York, 1973, and references therein). Perfluorinated hydrophobic ionic liquids of the invention have applications as superior hydraulic fluids, inert liquid diluents for highly reactive chemicals and solvents with a high capacity for dissolved gases such as oxygen, and are useful for catalysis and for oil and gas separations where the desired product is partitioned between an aqueous and hydrophobic perfluorinated ionic liquid phase.

A further advantage of the hydrophobic ionic liquids of the invention is their ability to dissolve quantities of LiX (where X = any anion of the invention). The presence of the lithium cation then allows these media to be used as electrolytes in either primary or secondary (rechargeable) lithium batteries. For example, the



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dissolution of 250 mM, LiIm in 1,2-dimethyl-3-propylimidazolium (DMPI) Im results in a stable electrochemical interface in a metallic Li electrode dipped into this medium.

Another advantage of these new media is the unprecedented high oxidation potential afforded by the electrochemical stability of the anions. Both the Imide and Methide anions were found to oxidize at potentials higher than other common anions used in electrochemical technologies. This feature makes these media highly desirable for use as electrolytes in electrochemical capacitors, and with the addition of, e.g., lithium Imide or lithium Methide, is an additional property making these media useful as electrolytes in rechargeable lithium-ion batteries.

Hydrophobic ionic liquids of the invention having both large cations and large anions have reduced ionic conductivity. However, the addition of a polar organic liquid as a cosolvent enhances the ionic conductivity by lowering the solution viscosity. An improved electrolyte of the invention, for use in an electrochemical cell, includes a hydrophobic ionic liquid as described above and a polar organic liquid, which, in one embodiment, is selected from the group consisting of linear ethers, cyclic ethers, esters, carbonates, lactones, nitriles, amides, sulfones and sulfolanes. In another embodiment, the polar organic liquid is selected from the group consisting of diethylether, dimethoxyethane, tetrahydrofuran, dioxane, dioxolane, methyltetrahydrofuran, methyl formate, ethyl formate, methyl propionate, propylene carbonate, ethylene carbonate, dimethyl carbonate, diethyl carbonate, ethylmethyl carbonate, dibutyl carbonate, butyrolactones, acetonitrile, benzonitrile, nitromethane, nitrobenzene, dimethylformamide, N-methylpyrrolidone, dimethylsulfone, tetramethylene sulfone, sulfolane and thiophene.

Furthermore, the hydrophobic ionic liquids of the invention afford high thermochemical stability. The Imide and Methide anions decompose at temperatures beyond 300°C while imidazolium cations are stable to 270°C. Room temperature molten salts containing Lewis acids typically decompose below 150°C.

Large anions such as Imide are also known to influence the stereoselectivity of products derived from organic synthesis reactions. For example, Handy and coworkers (Synthetic Letters, 565, 1995) found that 4 M solutions of lithium Imide in acetone or diethyl ether are practical media for promoting and accelerating [4+2] cycloaddition

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reactions. An unexpected finding of this work was that Imide gave predominantly exo-adducts while the smaller perchlorate anion gave the expected endo-adduct. This suggests that the hydrophobic ionic liquids of the invention, which comprise large anions, may, in concentrations of from 4-5 M, be useful as synthetic media for reactions in which novel stereochemical outcomes are desirable.

#### BRIEF DESCRIPTION OF THE DRAWINGS

A more complete appreciation of the invention may be obtained from a consideration of the following detailed description taken in conjunction with the drawings in which:

Figure 1 shows a series of linear sweep voltammograms acquired at a platinum electrode in several solvent-free ionic liquids; and

Figure 2 shows a plot of calculated anion ionization potentials vs. experimentally measured electrochemical oxidation potentials;

Figure 3 shows an arrangement of components of an electrochemical cell or battery utilizing a hydrophobic ionic liquid of the invention; and

Figure 4 shows an arrangement of components of a capacitor utilizing a hydrophobic ionic liquid of the invention.

#### DETAILED DESCRIPTION

The following examples are presented to illustrate the advantages of the present invention and to assist one of ordinary skill in making and using the same. These examples are not intended in any way otherwise to limit the scope of the disclosure.

#### EXAMPLE I

##### Synthesis of 1,2-dimethyl-3-propylimidazolium Imide and Methide

1,2-Dimethyl-3-propylimidazolium Imide and Methide are prepared by a metathesis reaction in acetonitrile according to the following generic formula:



where X=Imide (Im) or Methide (Me).

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The starting compound 1,2-dimethyl-3-propylimidazolium chloride (DMPICl) was prepared and purified according to the method of Gifford and Palmisano (J. Electrochem. Soc. 134:610, 1987). LiIm (3M Company, Minneapolis, MN) was used without further purification. LiMe (mp 272-273°C) was prepared in accordance with U.S. Patent 5,273,840, hereby incorporated by reference, and was purified by dissolution in hot deionized H<sub>2</sub>O followed by refluxing with activated charcoal. After filtration with Celite® filter aid, the H<sub>2</sub>O was removed under vacuum, leaving pure LiMe.

All DMPIX reaction mixtures in acetonitrile were cold-vacuum filtered to remove LiCl. The acetonitrile was then removed under vacuum and the DMPIX residue taken up in CH<sub>2</sub>Cl<sub>2</sub>. This solution was extracted with deionized H<sub>2</sub>O to remove residual LiCl. At this stage in the synthesis, a water soluble room temperature molten salt would not have remained in CH<sub>2</sub>CH<sub>2</sub> when extracted with an aqueous layer. However, because DMPI Me is at least 1000 fold less soluble in water than the prior art compounds DMPI AsF<sub>6</sub> or DMPI PF<sub>6</sub>, the extraction of residual precursor material was successful and the synthesis could proceed.

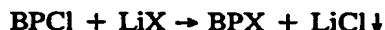
When the aqueous phase tested negative for Cl<sup>-</sup> *via* an aqueous AgNO<sub>3</sub> solution, the organic phase was dried over MgSO<sub>4</sub>, filtered, and the CH<sub>2</sub>Cl<sub>2</sub> removed under reduced pressure. The residual salt was dried under vacuum at 80°C for 16 hours. If at this point the product was not a colorless oil, DMPIX was taken up in dry CH<sub>2</sub>Cl<sub>2</sub> and refluxed with activated charcoal for 4 hours. After the addition of Celite® the mixture was vacuum filtered through a Whatman GF/F 0.7 µm filter disk and the solution was treated as before. All DMPIX yields exceeded 95%. Fourier transform infrared spectroscopy (FTIR) spectra of DMPIX were essentially identical to an overlay of the FTIR spectra of DMPICl and LiX.

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## EXAMPLE II

**Synthesis of *n*-butylpyridinium Imide (BPI<sub>m</sub>) and Methide (BPMe)**

Exemplary pyridinium ionic liquids, *n*-butylpyridinium Imide (BPI<sub>m</sub>) and Methide (BPMe), are also prepared by a metathesis reaction in acetonitrile, as described above, according to the formula:



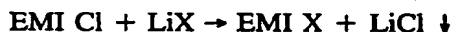
where X = Im<sup>-</sup> or Me<sup>-</sup>.

The starting compound *n*-butylpyridinium chloride (BPCl) was synthesized and purified according to the methods of J. Robinson and R.A. Osteryoung, as described in J. Chem. Soc. 101:323 (1979).

## EXAMPLE III

**Synthesis of 1-ethyl-3-methylimidazolium  
perfluoro-1,1-dimethylpropyl alkoxide (EMI pfDMP)**

1-Ethyl-3-methylimidazolium perfluoro-1,1-dimethylpropyl alkoxide (EMI pfDMP) was prepared by a metathesis reaction in acetonitrile, as described above, according to the formula:



where X = pfDMP.

The starting compound EMI Cl was prepared in accordance with Wilkes et al., Inorg. Chem. 21:1263 (1982), and Li pfDMP was from the Department of Chemistry, Portland State University, Portland, OR (P. Nelson, G. Gard, in house work). The EMI pfDMP product was found to be a colorless oil, insoluble in water, with an FTIR spectrum which is essentially equivalent to an overlay of the FTIR spectra of the two starting materials, EMI Cl and Li pfDMP.

## EXAMPLE IV

**Synthesis of perfluoro-1-ethyl-3-methyl-  
imidazolium Imide (pfEMI Im)**

Perfluoro-1-ethyl-3-methylimidazolium Imide (pfEMI Im) was synthesized, according to a newly developed procedure, from 1-ethyl-3-methylimidazolium Imide

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(EMI Im) and commercially available  $K_2NiF_6$  in anhydrous HF (aHF) at  $-30^\circ C$  in accordance with the generic formula:



5 Since one equivalent of  $K_2NiF_6$  replaces one H with F on the EMI cation, and since there are eleven replaceable hydrogen atoms on  $EMI^+$ , an amount of  $K_2NiF_6$  equal to eleven times the amount of EMI, in equivalents, was used in this example in order to perfluorinate the cation. Should a lesser degree of fluorination be desirable, a correspondingly smaller amount of  $K_2NiF_6$  may be used.

10 The starting compound EMI Im was synthesized in accordance with the method of Koch and coworkers (J. Electrochem. Soc., 142:L116, 1995).  $K_2NiF_6$  (Ozark-Mahoning Atochem, Tulsa, OK) was used without further purification. The two reagents were placed in separate Teflon® tubes sealed at the bottom and inserted into a 3-way Teflon® PFA ¼" tubing union T. The third port of the union T was then connected to a vacuum line. aHF was condensed onto each reagent under reduced pressure at  $-30^\circ C$ . EMI Im formed a clear, colorless solution with the aHF while  $K_2NiF_6$  formed a deep purple solution with the aHF. When a small amount ( $\sim 10$  v/o) of the  $K_2NiF_6$  solution was transferred by tipping onto the EMI Im/aHF solution, an instantaneous reaction took place such that the purple color was immediately discharged and replaced with a yellow precipitate ( $NiF_2$ ). Additional small increments of  $K_2NiF_6$ /aHF were added to the EMI Im/aHF solution until the reaction had gone to completion as evidenced by the complete absence of purple color.

25 The aHF was removed under vacuum after which the union T was disconnected from the vacuum line and the contents added to water into which the  $NiF_2$  dissolved. The aqueous solution was extracted with ether, and when the ether was removed under vacuum, a clear colorless oil remained. The FTIR spectrum of this material was consistent with that of pfEMI Im, i.e., no C-H stretching or bending modes were observed in the spectrum while the bands associated with the Im<sup>-</sup> anion were intact. These data indicate that all of the C-H bonds in  $EMI^+$  were replaced by C-F bonds. Because the pfEMI Im was insoluble in water, it was deemed to be a hydrophobic ionic liquid.

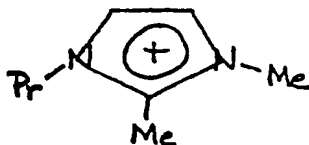
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The new perfluorinated nitrogen based cation pfEMI<sup>+</sup> may also be paired with other anions having van der Waals volumes less than 100 Å<sup>3</sup> to produce an ionic liquid, or perhaps a solid at room temperature, having hydrophobic properties. As the synthetic fluorination technique disclosed herein is a general technique, all of the nitrogen-containing ring systems described in this application may be similarly perfluorinated.

#### EXAMPLE V

##### Resistance to electrochemical oxidation

Four compounds investigated by linear sweep voltammetry had a common cation, 1,2-dimethyl-3-propylimidazolium (DMPI), shown below.



DMPI Im and DMPI Me are ionic liquids of the invention while DMPI PF<sub>6</sub> and DMPI AsF<sub>6</sub> are prior art compounds. Because DMPI PF<sub>6</sub> and DMPI AsF<sub>6</sub> were solids at room temperature, this experiment was conducted at 80°C to assure that all of the salts were fluid.

Figure 1 shows a series of linear sweep voltammograms acquired at a platinum electrode for each of the ionic liquids investigated. These overlays reveal that the order of oxidation is DMPI PF<sub>6</sub>, DMPI AsF<sub>6</sub>, DMPI Im and DMPI Me. When the platinum electrode was scanned from the rest potential at 2.7V (vs. a Li reference) to more positive voltages, it was observed that DMPI PF<sub>6</sub> began to oxidize with the evolution of gas at 5.00V. Next, DMPI AsF<sub>6</sub> oxidized at 5.10V, followed by DMPI Im at 5.13V and DMPI Me at 5.35V. As assurance that this reactivity order was not an artifact of the platinum electrode, the same experiment was carried out on glassy carbon, and tungsten. All of the data are collected in Table 1 and show that, indeed, DMPI Im and DMPI Me, exemplary hydrophobic ionic liquids of the invention, are anodically robust. This feature is of critical importance in designing electrochemical generators that operate at high anodic potentials.

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Table 1: Oxidation potentials of DMPIX salts at 1mA/cm<sup>2</sup>.

E <sub>o</sub> WORKING ELECTRODE ± 20 mV <sup>a</sup>			
X	Glassy Carbon	W	Pt
PF <sub>6</sub> <sup>-</sup>	4.94	4.72	5.00
AsF <sub>6</sub> <sup>-</sup>	5.05	4.75	5.10
Im <sup>-</sup>	5.06	5.16	5.13
Me <sup>-</sup>	5.34	5.34	5.35

<sup>a</sup> vs. Li<sup>+</sup>/Li at 80° C.

Theoretical oxidation potentials were then calculated by an *ab initio* technique and plotted against the experimental data from the platinum electrode. Figure 2 shows a plot of calculated highest occupied molecular orbital (HOMO) anion ionization potential energies vs. experimental oxidation potentials determined at Pt for DMPIX, where X = AsF<sub>6</sub><sup>-</sup>, PF<sub>6</sub><sup>-</sup>, Im<sup>-</sup>, or Me<sup>-</sup>. A correlation coefficient of 0.91 was obtained, showing a good correlation of the theoretical and experimentally observed values. The calculated oxidation potentials or highest occupied molecular orbital (HOMO) ionization potentials for Imide and Methide are the largest values reported to date, indicating that these two anions are highly robust.

The room temperature oxidation potentials were also determined for DMPI Im and DMPI Me at a platinum electrode and were found to be 5.40 and 5.65V, respectively. These experimental values are among the highest reported to date for organic anions.

## EXAMPLE VI

### Ionic Conductivity

While the Im<sup>-</sup> and Me<sup>-</sup> anions manifest an extremely high resistance to electrochemical oxidation, their large size reduces the ionic conductivity of ionic liquids incorporating them. Table 2 compares the room temperature conductivities of eight different solvent-free ionic liquids as a function of three different cations and three different anions. As the volume of either the cation and/or anion increases, the specific conductance decreases. For example, the addition of one more alkyl group to EMI,

forming DMPI, reduces the conductivity by a factor of 3 when the anion is held constant.

Table 2: Specific conductivities of various molten salts at 22°C.

Molten Salt	$\sigma$ , mScm <sup>-1</sup>	V <sup>a</sup> , Å <sup>3</sup>	V <sup>b</sup> , Å <sup>3</sup>
EMI AlCl <sub>4</sub>	15.0	118	113
EMI Im	8.3	118	144
EMI Me	1.3	118	206
DMPI AlCl <sub>4</sub>	7.1	152	114
DMPI Im	2.5	152	144
DMPI Me	0.5	152	206
BP <sup>c</sup> AlCl <sub>4</sub>	10.3 <sup>d</sup>	152	113
BP Im	3.1	152	143

<sup>a</sup> van der Waals volume of the cations

<sup>b</sup> van der Waals volume of the anions

<sup>c</sup> n-butylpyridinium

<sup>d</sup> at 40°C

The combination of a large DMPI<sup>+</sup> cation and either the Im<sup>-</sup> or Me<sup>-</sup> anion greatly reduces the ionic conductivity. However, the addition of a polar organic liquid as a cosolvent to DMPIX enhances the ionic conductivity by lowering the solution viscosity. For example, 2M DMPIME in 1:1 (v/v) of propylene carbonate (PC) and dimethyl carbonate (DMC) has a specific conductivity of 13 Mscm<sup>-1</sup>, which is 26 times the conductivity of the neat melt. PC/DMC is a common cosolvent mixture used in Li batteries and electrochemical capacitors.

Table 3 collect the van der Waals volume data for a series of polyatomic anions used in electrochemical applications.



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Table 3: van der Waals volumes of various anions.

Anion	V <sup>a</sup> , Å <sup>3</sup>	V <sup>b</sup> , Å <sup>3</sup>
BF <sub>4</sub> <sup>-</sup>	48	49
ClO <sub>4</sub> <sup>-</sup>	52	55
PF <sub>6</sub> <sup>-</sup>	68	69
AsF <sub>6</sub> <sup>-</sup>	73	73
CF <sub>3</sub> SO <sub>3</sub> <sup>-</sup>	80	80
(CF <sub>3</sub> ) <sub>2</sub> PF <sub>4</sub> <sup>-</sup>	105	-
AlCl <sub>4</sub> <sup>-</sup>	113	-
(CF <sub>2</sub> SO <sub>3</sub> ) <sub>2</sub>	124	-
SF <sub>5</sub> CF <sub>2</sub> SO <sub>3</sub> <sup>-</sup>	124	-
(CF <sub>3</sub> SO <sub>2</sub> ) <sub>2</sub> N <sup>-</sup>	143	146
CF <sub>3</sub> CF <sub>2</sub> (CF <sub>3</sub> ) <sub>2</sub> CO <sup>-</sup>	144	-
CF <sub>3</sub> (CF <sub>2</sub> ) <sub>3</sub> SO <sub>3</sub> <sup>-</sup>	149	-
(CF <sub>3</sub> SO <sub>2</sub> ) <sub>2</sub> CH <sup>-</sup>	149	-
(CF <sub>2</sub> CF <sub>2</sub> SO <sub>3</sub> ) <sub>2</sub>	170	-
(SF <sub>5</sub> ) <sub>3</sub> C <sup>-</sup>	199	-
(CF <sub>3</sub> SO <sub>2</sub> ) <sub>3</sub> C <sup>-</sup>	206	-
[O(CF <sub>3</sub> ) <sub>2</sub> C <sub>2</sub> (CF <sub>3</sub> ) <sub>2</sub> O] <sub>2</sub> PO <sup>-</sup>	235	-
CF <sub>3</sub> (CF <sub>2</sub> ) <sub>7</sub> SO <sub>3</sub> <sup>-</sup>	249	-

<sup>a</sup> calculated via Hyperchem® software<sup>b</sup> crystallographic data for comparison to the calculated values

## EXAMPLE VII

## Use of hydrophobic ionic liquids of the invention in electrochemical cells or batteries

An electrochemical cell or battery of the invention includes as an electrolyte a hydrophobic ionic liquid of the invention. Referring to Fig. 3, such a cell 12 has, within a conductive container 14 and cover 15, an anode 16 and a cathode particle mix 18. A separator 20 which includes an electrolyte is placed between the anode and the mix. Container 14 is crimped at the edges 24 capturing cover 15 under an insulating gasket 22. Cells so formed may be configured for either parallel or series operation.

The electrolyte can include a polar cosolvent along with the hydrophobic ionic liquid, as described under Example IV, to enhance ionic conductivity. For lithium-ion batteries, the electrolyte will also include the dissolved salt LiX (where X = any anion of the invention).

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## EXAMPLE VIII

**Use of hydrophobic ionic liquids of the invention  
in electrochemical capacitors**

5           An electrochemical capacitor of the invention similarly includes a hydrophobic ionic liquid of the invention and is configured as shown in Figure 4. An electrochemical capacitor is an electrochemical storage device in which electric charge is stored in the electrical double-layer formed at the interface between a polarizable electrode and an electrolyte solution when dc voltage is applied.

10           Referring to Fig. 4, such a cell 32 has, within a conductive container 34 and cover 35, two electrodes 36 and 38 which may be composed of the same material or different materials. A separator 40 which includes an electrolyte is placed between the two electrodes. Container 34 is crimped at the edges 44, capturing cover 35 under an insulating gasket 42. Cells so formed may be configured for either parallel or series  
15           operation.

          Such a capacitor was tested for its ability to withstand long-term cycling in the following experiment:

          Two 3-layer Spectracarb® 2220 carbon cloth electrodes were assembled in union  
20           Ts containing EMI Im electrolyte and placed on battery cycling equipment for long-term cycling at a low current density. The current was set to 3 Ma/cm<sup>2</sup> with Cell A cycling from 0.2V to 2.0V and Cell B cycling from 0.2V to 3.0V.

          The data obtained are summarized in Table 4 and show that the capacitance for both cells continued to remain above 25 F/g, with a specific capacitance of 100 F/g per  
25           electrode. Although Cell B displays slightly higher capacitance values for the 0.2 to 3.0V range, it has lost 15% of its initial capacitance over the 600 cycles, while Cell A's capacitance values for the 0.2 to 2.0V range have remained constant through 1100 cycles.

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Table 4: Long-term cycling of Tee-cell capacitors having SC 2220 carbon cloth electrodes in EMI Im electrolyte

	<u>Cell<sup>a</sup></u>	<u>Voltage Window (V)</u>	<u>Cycle #</u>	<u>Time (min)</u>		<u>Capacitance (F/g)</u>		
				<u>C<sup>b</sup></u>	<u>D</u>	<u>C</u>	<u>D</u>	<u>D/C</u>
5	A	0.2-2.0	5	20.0	20.0	25.0	25.0	1.00
10			100	21.7	20.0	27.0	25.0	0.93
			330	20.0	20.0	25.0	25.0	1.00
			1100	20.0	19.3	25.0	24.1	0.96
15	B	0.2-3.0	10	39.0	37.7	31.3	30.0	0.97
			140	36.0	35.0	28.9	28.1	0.97
			605	33.3	33.3	26.7	26.3	0.98

<sup>a</sup> each cell uses three 1 cm<sup>2</sup> carbon cloth discs (13 mg per disc) as an electrode

Current = 3 Ma/cm<sup>2</sup>, which is equivalent to 1 Ma/disk or 75 Ma/g

<sup>b</sup> C = charge and D = discharge

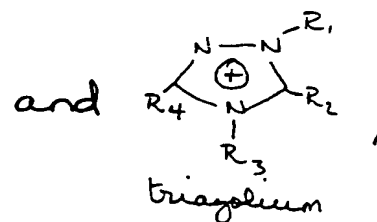
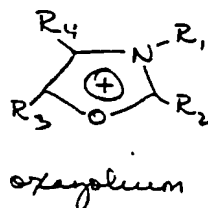
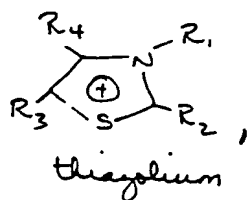
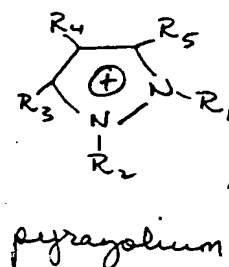
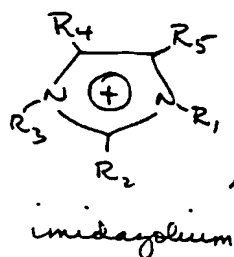
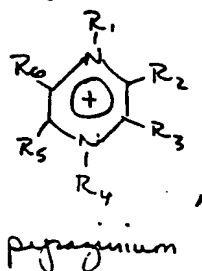
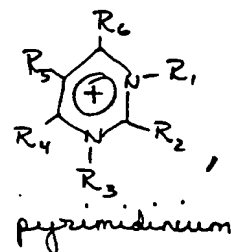
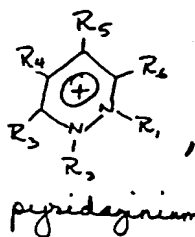
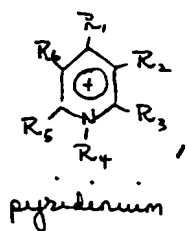
Other embodiments of the invention will be apparent to those skilled in the art from a consideration of this specification or practice of the invention disclosed herein. It is intended that the specification and the examples be considered as exemplary only, with the true scope and spirit of the invention being indicated by the following claims.

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CLAIMS

What is claimed is:

1. A hydrophobic ionic liquid comprising a cation and an anion, wherein said cation is selected from the group consisting of:



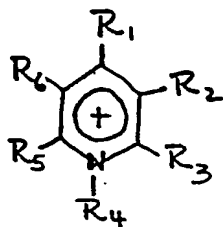
- 19 -

wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ , and  $R_6$  are either H; F; separate alkyl groups of from 1 to 4 carbon atoms, respectively, or joined together to constitute a unitary alkylene radical of from 2 to 4 carbon atoms forming a ring structure converging on N; or separate phenyl groups; and wherein the alkyl groups, alkylene radicals or phenyl groups may be substituted with electron withdrawing groups; and

wherein said anion is a non-Lewis acid-containing polyatomic anion having a van der Waals volume exceeding 100 Å<sup>3</sup>.

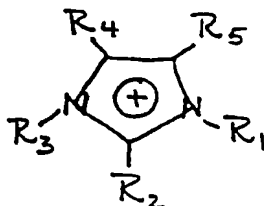
2. The hydrophobic ionic liquid of claim 1 wherein, in said cation, a substituent electron withdrawing group is selected from the group consisting of F-, Cl-, CF<sub>3</sub>-, SF<sub>3</sub>-, CF<sub>3</sub>S-, (CF<sub>3</sub>)<sub>2</sub>CHS- and (CF<sub>3</sub>)<sub>3</sub>CS-.

3. The hydrophobic ionic liquid of claim 1 wherein said cation has the formula



wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ , and  $R_6$  are either H; F; separate alkyl groups of from 1 to 4 carbon atoms, respectively, or joined together to constitute a unitary alkylene radical of from 2 to 4 carbon atoms forming a ring structure converging on N; or separate phenyl groups; and wherein the alkyl groups, alkylene radicals or phenyl groups may be substituted with electron withdrawing groups.

4. The hydrophobic ionic liquid of claim 1 wherein said cation has the formula

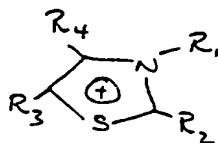


wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$  and  $R_5$  are either H; F; separate alkyl groups of from 1 to 4

- 20 -

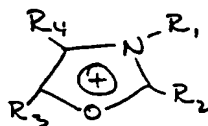
carbon atoms, respectively, or joined together to constitute a unitary alkylene radical of from 2 to 4 carbon atoms forming a ring structure converging on N; or separate phenyl groups; and wherein the alkyl groups, alkylene radicals or phenyl groups may be substituted with electron withdrawing groups.

5. The hydrophobic ionic liquid of claim 1 wherein said cation has the formula



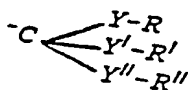
wherein R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> are either H; F; separate alkyl groups of from 1 to 4 carbon atoms, respectively, or joined together to constitute a unitary alkylene radical of from 2 to 4 carbon atoms forming a ring structure converging on N; or separate phenyl groups; and wherein the alkyl groups, alkylene radicals or phenyl groups may be substituted with electron withdrawing groups.

6. The hydrophobic ionic liquid of claim 1 wherein said cation has the formula



wherein R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> are either H; F; separate alkyl groups of from 1 to 4 carbon atoms, respectively, or joined together to constitute a unitary alkylene radical of from 2 to 4 carbon atoms forming a ring structure converging on N; or separate phenyl groups; and wherein the alkyl groups, alkylene radicals or phenyl groups may be substituted with electron withdrawing groups.

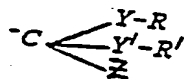
7. The hydrophobic ionic liquid of claim 1 wherein said anion has the formula



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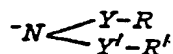
wherein each of the moieties Y, Y', and Y'', are -SO<sub>2</sub>- or -CO-; the groups R and R' are separate halogenated alkyl groups of 1-4 carbon atoms, respectively or are joined together to constitute a unitary halogenated alkylene radical of from 2-4 carbon atoms linking Y and Y' and forming a ring structure which includes R, R', Y, Y', and the carbon atom to which Y and Y' are attached; and the group R'' is an alkyl or haloalkyl radical of 1-4 carbon atoms or a halogenated phenyl group.

8. The hydrophobic ionic liquid of claim 1 wherein said anion has the formula



wherein each of the moieties Y and Y' are -SO<sub>2</sub>- or -CO-; the groups R and R' are separate halogenated alkyl groups of 1-4 carbon atoms, respectively or are joined together to constitute a unitary halogenated alkylene radical of from 2-4 carbon atoms linking Y and Y' and forming a ring structure which includes R, R', Y, Y', and the carbon atom to which Y and Y' are attached; and Z is an electron-withdrawing substituent selected from the group consisting of -C(O)H, -NO<sub>2</sub>, -CN, -F, and perfluorinated alkyls and aryls containing no more than 8 carbons.

9. The hydrophobic ionic liquid of claim 1 wherein said anion has the formula



wherein each of the moieties Y and Y' are -SO<sub>2</sub>- or -CO-; and the groups R and R' are separate halogenated alkyl groups of 1-4 carbon atoms.

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10. The hydrophobic ionic liquid of claim 1 wherein said anion is perfluoro-1,1-dimethylpropyl alkoxide, having the formula  $\text{CF}_3\text{CF}_2(\text{CF}_3)_2\text{CO}^-$ .

11. The hydrophobic ionic liquid of claim 1 wherein said anion is selected from the group consisting of  $(\text{CF}_3)_2\text{PF}_4^-$ ,  $(\text{CF}_3)_3\text{PF}_3^-$ ,  $(\text{CF}_3)_4\text{PF}_2^-$ ,  $(\text{CF}_3)_5\text{PF}(\text{CF}_3)_6^-$ ,  $\text{SF}_5\text{CF}_2\text{SO}_3^-$ ,  $\text{SF}_5\text{CHF}_2\text{SO}_3^-$ ,  $(\text{CF}_3\text{SO}_2)_2\text{CH}^-$ ,  $(\text{SF}_5)_3\text{C}^-$  and  $[\text{O}(\text{CF}_3)_2\text{C}_2(\text{CF}_3)_2\text{O}]_2\text{PO}^-$ .

12. The hydrophobic ionic liquid of claim 1 wherein said anion is a mono- or di-perfluorosulfonate.

13. An electrolyte for use in an electrochemical cell comprising the hydrophobic ionic liquid of claim 1; and a polar organic liquid.

14. The electrolyte of claim 13, wherein said polar organic liquid is selected from the group consisting of linear ethers, cyclic ethers, esters, carbonates, lactones, nitriles, amides, sulfones and sulfolanes.

15. The electrolyte of claim 13, wherein said polar organic liquid is selected from the group consisting of diethylether, dimethoxyethane, tetrahydrofuran, dioxane, dioxolane, methyltetrahydrofuran, methyl formate, ethyl formate, methyl propionate, propylene carbonate, ethylene carbonate, dimethyl carbonate, diethyl carbonate, ethylmethyl carbonate, dibutyl carbonate, butyrolactones, acetonitrile, benzonitrile, nitromethane, nitrobenzene, dimethylformamide, N-methylpyrrolidone, dimethylsulfone, tetramethylene sulfone, sulfolane and thiophene.

16. An electrochemical cell comprising an anode; a cathode; and an electrolyte comprising the hydrophobic ionic liquid of claim 1.



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17. An electrochemical cell comprising  
an anode;  
a cathode; and  
an electrolyte comprising the hydrophobic ionic liquid of claim 1 and a lithium  
salt.

5

18. The electrochemical cell of claim 16 or claim 17, wherein said electrolyte  
further comprises a polar organic liquid.

10

19. A capacitor comprising  
a first electrode;  
a second electrode; and  
an electrolyte, said electrolyte comprising the hydrophobic ionic liquid of claim  
1.

15

20. A hydrophobic salt comprising a cation and an anion, wherein said cation is a  
perfluorinated, unsaturated, nitrogen-containing heterocycle and said anion is organic  
or inorganic.

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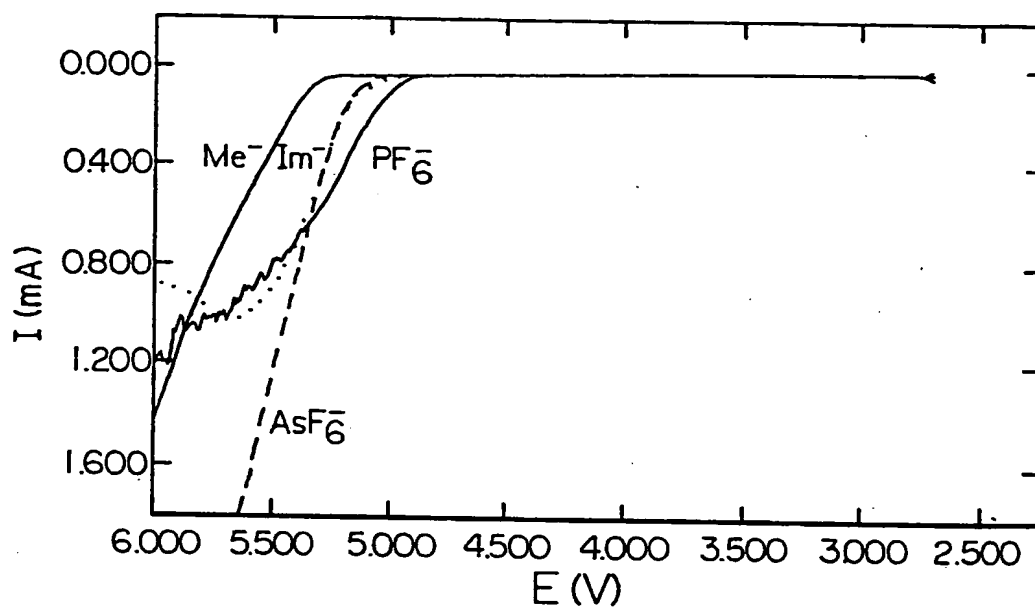
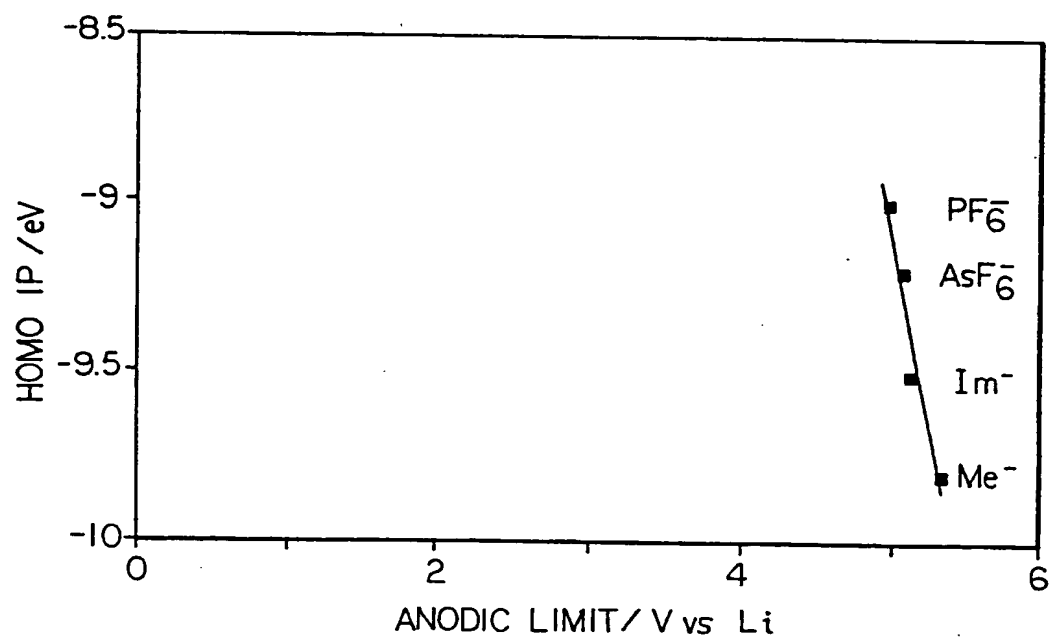


FIG. 1

FIG. 2  
SUBSTITUTE SHEET (RULE 26)

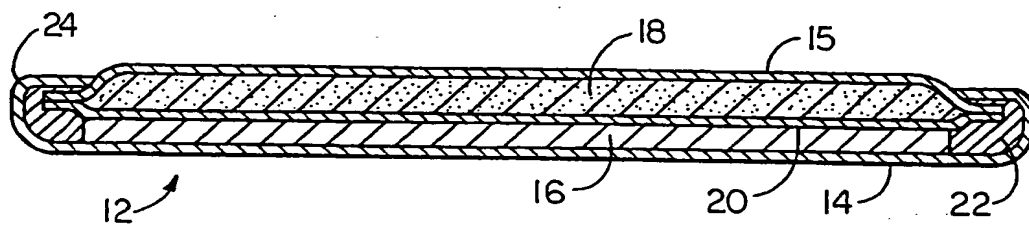


FIG. 3

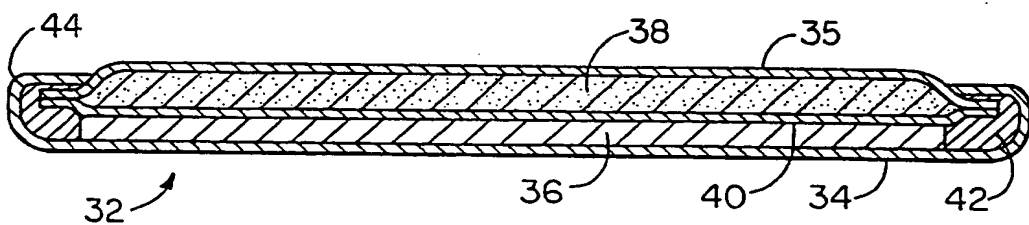


FIG. 4

# INTERNATIONAL SEARCH REPORT

Int. Application No  
PCT/US 96/11097

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 6 C07D233/54 H01M10/40 H01M6/16

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	J. ELECTROCHEM. SOC., vol. 141, no. 7, 1994, pages L73-L76, XP000605410 R.T. CARLIN ET AL.: "Dual intercalating molten electrolyte batteries" see the whole document --- -/--	1,4

☒ Further documents are listed in the continuation of box C.

☐ Patent family members are listed in annex.

### \* Special categories of cited documents:

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
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- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \*&\* document member of the same patent family

Date of the actual completion of the international search

18 October 1996

Date of mailing of the international search report

25.10.96

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Authorized officer

De Jong, B

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/US 96/11097

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	CHEMICAL ABSTRACTS REGISTRY HANDBOOK - NUMBER SECTION., 1993, COLUMBUS US, pages 4899rv-4906rv, XP002016355 see registry numbers 150999-24-9 up to 150999-32-9 and 151009-36-8 and 151009-37-9 & CHEMICAL ABSTRACTS, vol. 120, no. 16, 1994 Columbus, Ohio, US; abstract no. 206757g, YUKIHIRO ET AL.: "Molten salt electrolytes for electrolytic capacitors" page 1135; see abstract	1,3,4
P,X	--- J. ELECTROCHEM. SOC. , vol. 142, no. 7, July 1995, pages L116-L118, XP000605411 V.R. KOCH ET AL.: "The interfacial stability of Li with two new solvent-free ionic liquids" see the whole document	1,4
P,X	--- INORG. CHEM., vol. 35, January 1996, pages 1168-1178, XP000605807 P. BONHÔTE ET AL.: "Hydrophobic, highly conductive ambient-temperature molten salts" see the whole document -----	1,4